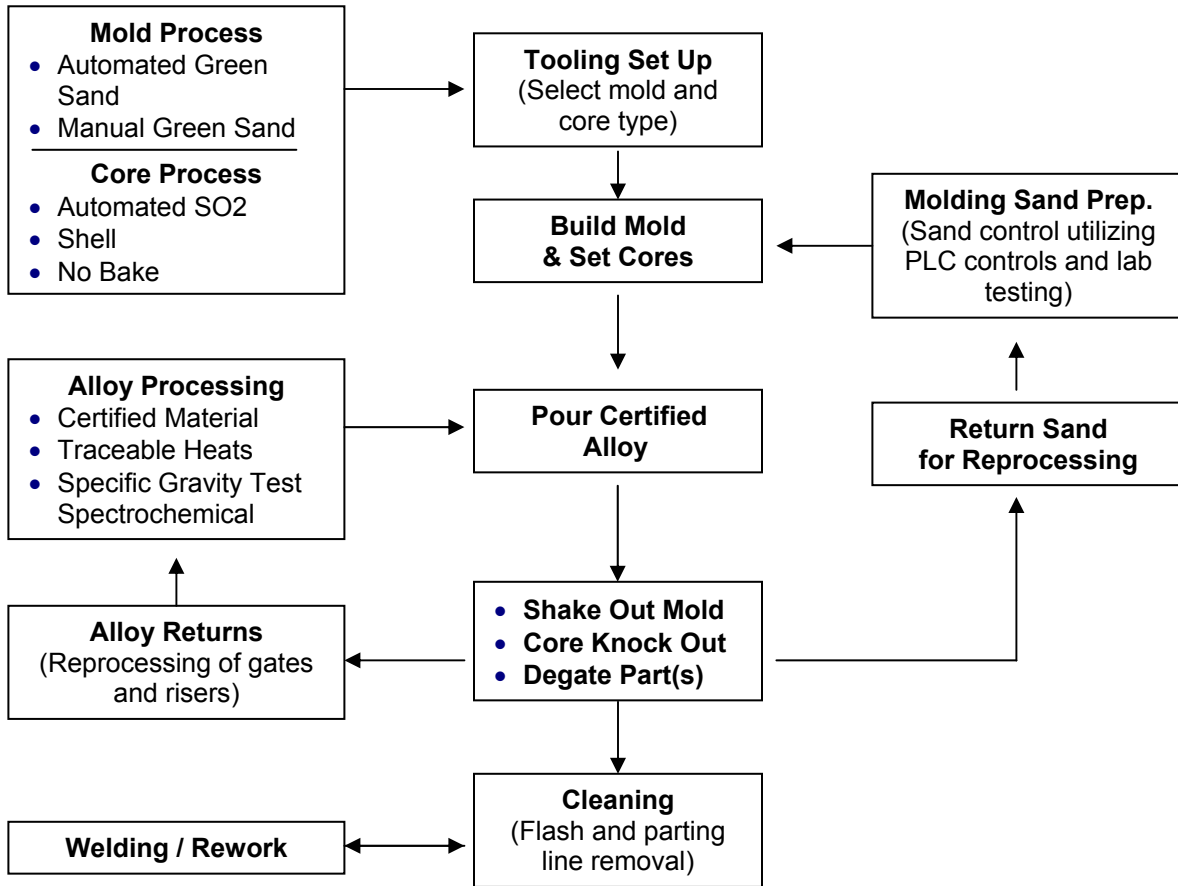


# Process Flow Diagram for Green Sand Molding

## Casting Operations for Green Sand Molding



## Post Casting / Secondary Operations

